

Steelwork Tender Control plan



Supervision plan



Tender control plan



Control plan

Case: Moldevej 29-39	No. of case:	Date:	Rev:	Page of
Location: Heavy steel work	Contract/building component:			

Pos. No.:	Subject:	Method/How	Frequency:	Time:	Demands:	Demands to documentation:	Who/ Responsible:	Carried out / Reference:
	Materials							
1	Beams, columns, bolts welds	Quality of steel to Engineers spec. Welds/bolts as per EC3			Eurocode 3		Main contractor	
	Fabrication							
1	Dimensions	Measure	All	Before welding	DS/ENV 1090-1 +/- 1mm		Main contractor	
2	Welding	x-ray	5%	Before delivery			Main contractor	
3	Holes	Measurement	All	Before delivery	+/- 1mm		Main contractor	
	Execution							
1	Placement	Drawing check/ measurement	All	Before fitting	+/- 10mm	Supervision plan	Main contractor	
2	Alignment	Measurement	All	After fixing	+/- 10mm	Supervision plan	Main contractor	
3	Connection	Torque test	All	Before demolition			Main contractor	